



SPVS High Flow, Variable Speed Swim-Rated Pump

Owner's Manual



PUMP MODEL: _____

SERIAL #: _____

DATE PURCHASED: _____

RETAIN THIS INFORMATION FOR FUTURE REFERENCE.

FOR QUESTIONS REGARDING INSTALLATION, OPERATION
OR MAINTENANCE CALL 800-448-3873

INNOVATION • QUALITY • EXPERIENCE

Important Safety Instructions

Please read all instructions completely before installing or operating the pump.

Save this manual for future reference regarding installation, operation, maintenance and troubleshooting of this pump.

Please note the safety warning symbols as noted below:

	This warning symbol indicates the potential for personal injury or damage to the pump! Please be cautious!
	This symbol indicates a hazard which if not avoided could result in serious personal injury or death! Please be cautious!

Please carefully read and follow all safety instructions and procedures listed on the pump and in this manual.

 **WARNING**

Pressure Hazard!

Do not run your pump with discharge ports closed or blocked. Be sure to release system pressure before working on the pump.



 **WARNING**

Electrical Hazard!

Ground pump before connecting to power supply! Risk of shock, burn or death if not handled properly.



 **WARNING**

Burn Hazard!

Operating motor can be very hot. Do not touch motor while running. Allow to cool 30 minutes after shut down before handling. Risk of burn.





GENERAL WARNINGS



1. This pump and motor unit should be installed by a qualified electrician or serviceperson in accordance with all applicable state and local codes and ordinances, and in accordance with the National Electrical Code. Improper installation may create a mechanical or electrical hazard which could cause damage to property and could result in serious injury or death.
2. In order to avoid serious injury or death, always disconnect power to the motor before servicing the pump and follow all instructions in this manual.
3. Always use the schematic on the motor for all electrical connections.
4. Never run the pump dry. The priming pot must be filled with water and lid secured before starting the motor. Running dry will void the warranty and can result in permanent damage to the pump unit.
5. To prevent incorrect motor rotation, install a ball or swing type check valve. Do not use spring check valves.
6. Maintain a minimum flow rate of at least two gallons per minute to avoid damage to the pump unit.
7. Visually inspect the pump and motor a minimum of once per week. If any leakage between the motor and pump housing is present, replace the mechanical seal. The seal faces wear similar to car tires and must be replaced periodically. For critical applications, replace the mechanical seal yearly. If your pump is excessively noisy, shut it down and contact support.
8. In freezing environments it is advisable to winterize your pump to prevent damage. Do not allow pump or system plumbing to freeze, as freezing can cause damage that may lead to equipment failure or possible injury and will void the warranty. See page 10 for details.
9. DO NOT lift the motor by the control unit.
10. Shade the motor and control from the sun, rain, and snow, provide ample cross ventilation and protect from debris (dust, lint, dirt, pet hair, etc.) which can clog the ventilation openings.
11. Locate the motor / control on a slight elevation so that water does not run or puddle near the pump. Avoid splashing or spraying water near the motor and control.

Understanding priming and pump operation

The Basics

Your pump is powered by an electric motor that directly affects your water flow rate. When the electric motor is turned on it utilizes centrifugal force to generate velocity of the water. The water then flows into the strainer pot from the water source, filtering out debris. Water continues its flow into the eye of the impeller where the water meets the impeller vanes and converts kinetic energy into static pressure allowing the pump to maintain pressure and is then forced out of the pumps discharge port resulting in continuous water flow for your waterscape oasis.

The Prime

This pump is considered a "true" self-priming pump. This means it is designed to prime and operate at varying heights up to 9 feet above the water source surface as well as varying horizontal lengths. It is important to note that operating at maximum suction lift height may negatively affect the pumps overall performance. If after starting the pump you notice it takes more than three minutes for water to start flowing into the priming pot after being filled with water and energized, it is recommended to install a rubber flapper type swing check valve. The valve should be as low and as close to your source water as possible to maintain constant pressure and shorten prime time. The best location can even be underwater when possible as this can provide an air tight fit even without PVC adhesive. Some swing check valves have true union connection fittings that offer easier access for cleaning when needed.

Never use a spring loaded check valve as it will reduce or stop flow.

With Valve

What to expect for priming cycle **with** swing check valve installed.

Essentially, when utilizing a properly installed swing check valve the priming process is less time consuming and is more efficient. When installing a swing check valve, be sure your connections are properly seated and air tight. Then, simply fill the priming pot with water until the intake plumbing and priming pot are full. Replace the lid, securing tightly and turn on your pump. With the swing check valve in place your pump is fully primed from the beginning. However, if after running your pump you observe the water level in the strainer pot decreasing continuously, this indicates there is either a blockage limiting the flow or a union fitting, connection on the intake pipe or lid is not airtight. Check all connections for debris, crimping, or cracking and re-tighten or replace parts as needed.

No Valve

What to expect for priming cycle **without** a swing check valve installed.

In installation applications where the pump and plumbing are above the water level and no swing check valve is installed, the priming process will work as listed in the installation instructions on page 4. In this application the internal pressure in the pipe drops below outside barometric pressure which allows this pressure to slowly push water toward the pump. This slow push results in a longer priming cycle. It is important to note that the incoming water flow may initially be very little or non-existent for the first few minutes. If three minutes pass with no water flowing into the priming pot, the pump should be shut off, connections rechecked, water refilled and system restarted.

With a valve or without a valve, the time it takes for your pump to complete the prime cycle is based on a variety of factors including pipe type, diameter, suction lift height, horizontal distance, motor speed and horsepower. The entire cycle can range from one to fifteen minutes to complete; however, as noted above, you should see water flowing into the pump within three minutes or less.

For system specific assessments including suction lift and friction loss guidance and operating questions, please call 800-448-3873 or email info@easypro.com.

General

Before Installation

Open the pump box when received and inspect for evidence of rough handling or damage to the pump and verify the product ordered. If damage is found, notify the freight carrier and contact the vendor purchased from immediately.

For order discrepancies, contact the vendor purchased from immediately.

Be sure your installation location is no higher than 9 feet above the water surface level.

If using smaller than 2" pipe, excessive fittings such as elbows, sweeps or reducers, using an excessively long pipe run, using additional strainers or any other water flow restriction device, can increase the prime cycle time. Refer to the Pump Operation information on page 3.

Proper installation of this EasyPro® pump will help ensure years of trouble free service.

1. Position the pump as near to the water and as low as is practical. This will help reduce priming time, avoid cavitation, and maximize your pumps performance.
2. Minimize friction loss by using the appropriate diameter pipe determined by gallons per minute flow, reducing run length, and minimizing the number of elbows and fittings as much as possible.
3. Maximize your pumps service life by protecting the motor from the elements by ensuring it is well covered and adequately ventilated. Exposing your pump to excessive heat or moisture will shorten the life of the motor.
4.  **WARNING** Protect the motor from dirt, water, and all foreign matter. If the motor has been flooded, do not operate it until it has been checked by an authorized motor technician and has been found to be safe to operate. If the motor is damaged by dirt, moisture, foreign matter or corrosion it is not covered by the warranty.
5. Mount the motor to a stable base where it will not get submerged. Use caution when installing in a vault. Be sure proper drainage is in place to prevent flooding. A sturdy pedestal under the pump is beneficial in a vault application to maximize space to the ground. Ensure the vault is properly ventilated.
6. The fittings included with your pump should connect to PVC or flex pipe plumbing. All plumbing lines should be self supported and properly aligned. This will prevent undue stress to the housing and fittings. We recommend using a good primer and PVC cement to glue the pump to the tailpiece fittings.
7. Installations in which the water level is elevated above the pump it is highly recommended to use a ball or swing type check valve to prevent back flow and possible reverse rotation. A ball valve will supplement a swing check valve and allow flow adjustments.
8. **FILL THE PRIMING POT WITH WATER BEFORE STARTING THE PUMP.**
9. When determining pump placement, it is important to consider the distance and height from the water source. To ensure reasonable prime time without an inline swing type check valve, position the pump no higher than 9 feet from the water source. Positioning is also important to maintain the pumps ability to stay primed and minimize cavitation. Do not use spring loaded check valves!

Installation

1. After thorough inspection, carefully remove the pump from the box.
2. Secure the pump on a solid, flat foundation. A covered location is always best and care should be taken to ensure adequate ventilation. See installation tips for beneficial tips.
3. Install a ball or swing type check valve as needed to facilitate pump disconnection, flow control and servicing.
4. Connect plumbing to the pump by dry fit testing first to ensure proper fit and proper pipe alignment. **Be sure the union nut is on the union tailpiece before gluing in place.**
5. Once proper fit and alignment is established, use proper pipe sealant designed for plastic pipe. Support plumbing as needed to prevent strain and damage. Do not over tighten the nut included with the pump in the quick connect fittings. Hand tightening is sufficient.
6. Wiring of this pump should be in accordance with the wiring diagram located on the motor. Ensure the pump is wired for the correct supply voltage and is supplied by no smaller than 12 gauge wire. The circuit breaker should be 20 to 30 amps. See page 6. It is recommended that wiring be performed by a licensed electrician.
7. If your pump will be hardwired be sure to ground the motor correctly by connecting code compliant wiring to the green grounding screw located under the wiring plate.
8. When wiring is complete, double check intake and discharge fittings to ensure a snug fit. Note: There may be installations in which plumbing allows for trapped air in the system. If this happens, priming will be difficult. In this case, loosen the discharge fitting slightly to allow trapped air to bleed off. Once primed, tighten the discharge fitting.
9. On flooded suction systems where the water source is higher than the pump, the pump will fill with water once the supply valve is opened. However, on both flooded and non-flooded systems it is recommended to open the strainer pot lid, fill with water, ensure the lid oring is clean of any debris and close the lid securely prior to starting.
10. Once priming pot is filled and supply valves (if present) are opened your pump is now ready to prime. Turn the motor on by plugging in the unit or switching on the power supply. Priming will vary in length. See page 3 for details. Water should continue to flow into the basket as the pump goes through the priming process. The priming process should not take longer than 15 minutes. The pump should never run dry. If water stops flowing into the strainer pot, shut the pump off immediately and see Troubleshooting Tips or Pump Operation pages for more information.

Note: At initial start up, the water level in the pump housing, as seen through the clear lid should drop rapidly and have a small amount of water entering the pump in less than 3 minutes. There is no need to be alarmed as this is normal. If no air leaks are present the small amount of water flow will continue to gradually increase resulting in a fully primed pump operating at maximum performance.

Electrical

Before wiring any part of the motor be sure the power is disconnected.



It is recommended that wiring be performed by a licensed electrician or professional serviceperson. If pump has a factory preinstalled cord, wiring has already been set and this step is not needed; unless voltage change is required in which case the cord will need to be removed and steps followed below.

1. Inspect the motors internal wiring to ensure voltage supply is matched between the motor and the power source. If voltage does not match, it will damage the motor and void the warranty.
Example: If connecting your pump to a 115V circuit, make sure the motor connections match the 115V wiring diagram listed on your particular motor.
2. Supply voltage must be within +/- 10% of nameplate voltage indicated on the motor. Incorrect voltage supply may result in fire or damaged motor and voids the warranty. If you are not certain, please consult with a licensed electrician.
3. Use designated supply wire size specified in the chart below. Correct wire size is necessary to avoid electrical insufficiencies, allowing the motor to run cooler, more efficiently and eliminating line voltage loss. It is important to connect your pump to a ground fault circuit interrupter (GFCI) for safety.
4. Wire motor following the connection diagram located on the motor. Note differences in high and low voltage arrangements. If a cord has been preinstalled the connection was completed at the factory.
5. Be sure all connections are clean and tight. Ensure the motor is properly grounded. Typically a green ground terminal is located inside the motor connection box. The ground wire must be properly connected to an electrical service ground to safely operate.
6. The pump must be connected to an adequately sized circuit. It is recommended to have a dedicated circuit that will prevent voltage drop from other loads as occurs on shared circuits.
7. Voltage symbols vary among different multimeters and may be displayed as Vac, AC, V, or a V beneath a wavy line. Select the correct symbol and set the multimeter to the voltage closest to but higher than the voltage you are measuring.



- * Risk of shock! Connect only to a ground fault circuit interrupter (GFCI). Contact an electrician if uncertain.
- * Do not bury electrical cord unless installed in certified conduit. Locate the cord safely to minimize accidental damage.
- * Replace damaged cords immediately to minimize risk of electric shock.
- * Do not use extension cords to supply electricity to the pump.
- * Make sure there are no unusual noises or vibrations when the motor is running.
- * Avoid contact with energized circuits and rotating parts.

RECOMMENDED WIRING AND CIRCUIT BREAKER DATA

CIRCUIT DATA			WIRING DATA					
HP	CIRCUIT	VOLTS/Hz/PH	WIRING SIZE PER AMPERAGE CAPACITY					
			WIRE GAUGE	25-50 ft	100 ft	150ft	200ft	250ft
1.6	30 Amp	115 or 230/60/1	16	13 amps	10 amps	*	*	*
2.7	30 Amp	230/60/1	14	15 amps	13 amps	7 amps	*	*
			12	20 amps	15 amps	10 amps	8 amps	7 amps
			10	30 amps	30 amps	20 amps	15 amps	15 amps

*Not recommended for use at this length. Note: The longer the wiring length the lower the amp conductivity due to voltage drop.

Maintenance

Cleaning the basket:

The strainer basket in the priming pot should be inspected and cleaned at least one (1) time per week, more often if excessive debris is present in the operating environment.

1. Turn off your pump and disconnect from the electrical source by unplugging or turning off the breaker.
2. If you have a ball valve placed at the return side of your pump, be sure to close the valve to prevent backflow.
3. Remove the black clamp ring by holding the tabs and turning the clamp ring counter clockwise. Take care if the clamp ring is too tight. Slightly bumping the tabs may aid in releasing the grip. Remove the lid and clean out the basket. It is recommended to clean out the basket using a sprayer on a garden hose and a brush as needed. Do not hit the basket on any hard surface as this will weaken and damage the basket.
4. Reinstall the basket so that the tab under the basket locks in place.
5. Fill priming pot (basket section) with water.
6. Replace the lid securely.
7. Open ball valve (if present).
8. Connect power and start the pump.



If the pump has been running with no incoming water flow for more than three (3) minutes it is important to immediately turn the pump off by disconnecting the unit from the power supply. If the volute (main pump housing) is hot, allow the pump a minimum of one hour or more to cool before opening the lid. The volute housing/strainer pot should be cool to the touch before opening. Danger of burn if opened when hot.

Seals and Bearings:

Pump seals and bearings experience normal wear and degrade over time. It is recommended to change pump seals every three (3) to four (4) years for fresh water applications and every year for salt water applications. The frequency of replacement will be determinate upon environment and water quality. If leakage is noticed at anytime, check troubleshooting tips and contact support for parts and advice. If the pump becomes abnormally noisy, this could be a sign that the bearings are failing and need replacement.

There are a few options for repair when this occurs.

1. Contact EasyPro Pond Products to obtain a return authorization and ship the pump to us for repair.
2. Contact EasyPro Pond Products for a list of authorized motor repair centers near you. Note that this option may not honor any warranty but may provide a good alternative.
3. If you are mechanically minded, the option to order bearings and a seal kit from EasyPro Pond Products or your local dealer is available to perform the repair.

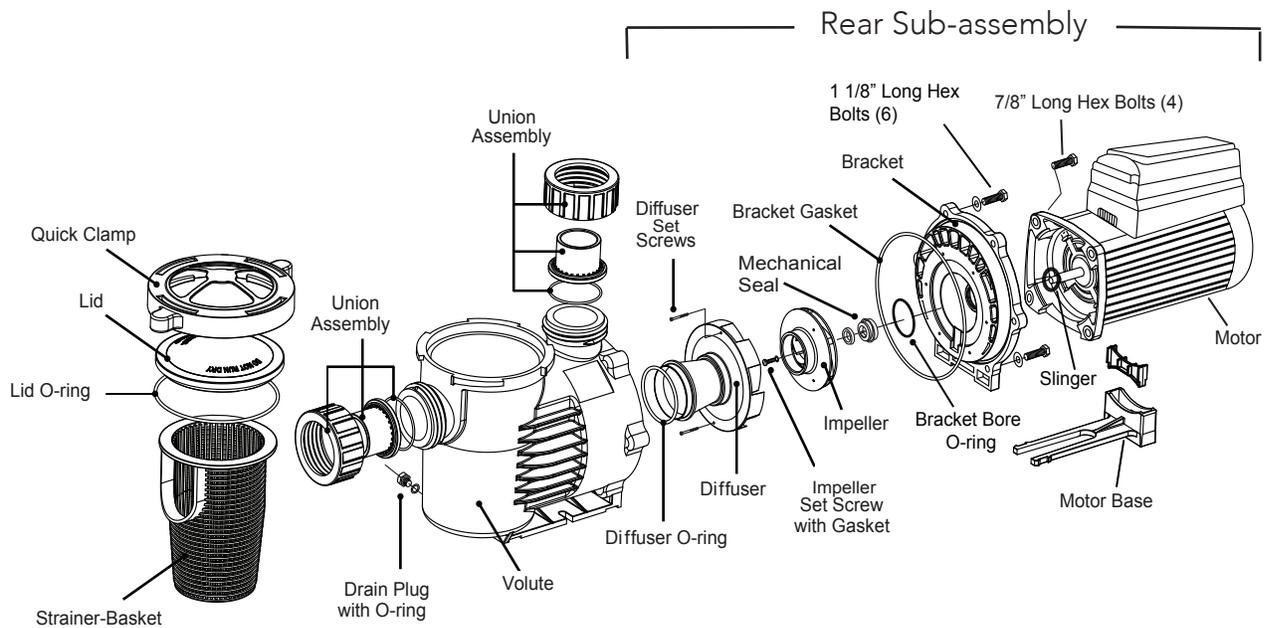
For questions or support contact EasyPro:
800-448-3873 warranty@easypro.com

Pump Disassembly

All moving parts are located in the rear sub-assembly of this pump.

Tools required:

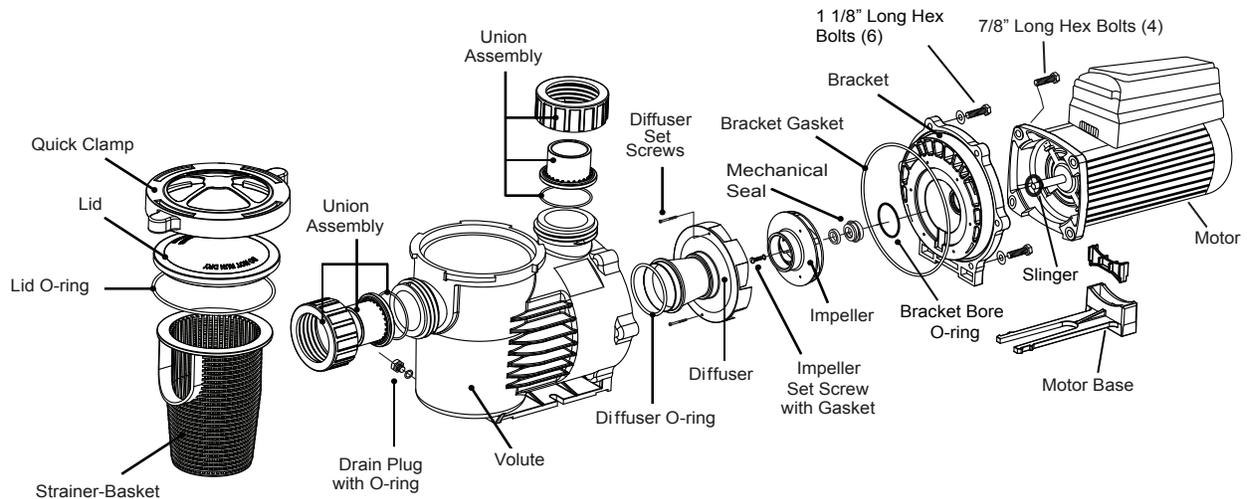
1. 3/32 inch Allen wrench
2. 7/16 inch open end wrench
3. 9/16 inch open end wrench
4. Small and large flathead screwdrivers
5. #3 Phillips screw driver



Disassembly and repair of the motor sub-assembly can be made as follows:

1. Disconnect the pump from the power source by unplugging or turn off at the circuit breaker.
2. Close all necessary valves on inlet and discharge lines and drain the pump by removing both drain plugs.
3. Loosen and remove the six (6) 1-1/8" hex bolts that hold the volute and the bracket together.
4. Pull the rear sub-assembly away from the volute. The volute may remain attached to the plumbing.
5. Loosen and remove the two (2) diffuser set screws that hold the diffuser to the bracket.
6. Remove the set screw from the impeller eye, if present. To remove, hold the impeller stationary and turn the set screw clockwise to loosen (screw is left-hand threaded).
7. Hold the motor shaft stationary by removing the cap on the opposite end of the motor and inserting a screw driver in the slot or use a wrench on the flat spot on the motor shaft depending on the motor design and unscrew the impeller by turning it counter clockwise.
8. Loosen and remove the four (4) 7/8" hex-bolts that hold the bracket to the motor face.
9. To remove the shaft seal, place the bracket face down on a flat surface and press out the carbon/spring seal from the back side. Never pry it out from the front. Carefully remove the ceramic seal from the back of the impeller hub by carefully prying up with a small flathead screw driver.
10. Clean the bracket, seal bore housing and the motor shaft as necessary.

Parts Replacement and Pump Assembly



1. To install a new shaft seal, clean or replace the bracket bore o-ring. Moisten bracket bore o-ring with water prior to installing to prevent rolling.
2. Press the seal into the bore without touching or putting pressure on the delicate carbon face by pushing on the stainless steel collar. (A large socket or pipe nipple may be used to facilitate installation.)
3. Clean as necessary the impeller hub and press in the ceramic part (see tip). Make sure that it is sitting flat. The polished white ceramic face must be face out, not the rubber boot!
Tip: Moistening the rubber boot with water prior to installation aids in proper seating.
4. Install the slinger rubber washer on the motor shaft. Install the bracket to the motor. Install and tighten the four (4) 7/8" hex bolts.
5. Screw the impeller clockwise onto the motor shaft while holding the motor shaft stationary until it makes firm contact.
6. Mount the diffuser onto the bracket fitting the plastic pins into the holes in the bracket, then tighten both diffuser set screws.
7. Make sure the diffuser o-ring and bracket gasket are clean and properly seated.
8. Assemble the motor sub-assembly to the volute using the six (6) 1-1/8" hex bolts. Do not tighten until all six (6) hex bolts are in place and hand tightened, then tighten all six (6) bolts uniformly in an alternating opposing sides pattern.
9. Insert both drain plugs with o-rings installed and tighten. Install strainer basket and fill the volute/strainer pot with water.
10. Reinstall the lid and clamp ring, turning clockwise until snug.
11. Open all valves on the system, if present, and reconnect the power to start. Wait for the pump to prime. Monitor water level in the volute/basket area to ensure water is always present. If the pump has been running with no incoming water flow for more than 15 minutes, shut the system off immediately and call PerformancePro Pumps for technical assistance.



- * Handle the mechanical seal with care to protect the polished and lapped faces of the seal from damage.
- * DO NOT RUN THE PUMP DRY. Pump must be filled with water and sealed before it is turned on.

Winterization

Winterizing your pump is necessary if freezing temperatures occur in your geographic area for extended periods of time. If freezing temperatures are not common but may on occasion drop below freezing, it is advised to follow winterization procedure to protect your pump.



Freezing temperatures cause water to expand and may result in damage to the pump, plumbing, and other connected components resulting in costly repairs.

Full disconnection method:

This method is best for pumps situated outside without protection of a building or vault.

1. Disconnect the pump from the power source by unplugging or turning off at the circuit breaker.
Note: If hardwired, you may either disconnect the electrical connection (a qualified electrician should perform this) or leave the motor connected and disconnect the pump end. If you choose this option, please follow pump disassembly instructions and insulate and cover the motor for protection.
2. Close all necessary valves on inlet and discharges lines and drain the pump by removing both drain plugs. As the pump drains, the lid may be loosened to facilitate better drainage. Tip: Store drain plugs in a resealable bag and tape the bag to the pump or store in the pump basket to prevent loss.
3. Once drained, loosen the intake and discharge ports by turning the union nut counter-clockwise until loose.
4. The pump can now be removed. Be sure the pump is fully drained and lid removed before being stored. The lid may stay secured if prior to storage the lid is removed and fully dried. Store with drain plugs removed. Your pump is now ready for storage in a dry, warm location such as a garage.
**Be sure to drain the water from the plumbing on your system and related components to prevent damage.

Connected method:

This method is best for pumps situated in a vault, shed or other covered outdoor location that may be difficult to fully remove.

1. Follow steps 1, 2 and 3 above.
2. Once drained, remove and dry the lid and place over the top without latching.
3. Drain all plumbing lines on your system.
4. Insulate the pump, motor and exposed pipes, fully covering to prevent moisture intrusion and freezing temperature exposure. Do not directly cover with plastic sheeting as this can create condensation that can result in damage.

Troubleshooting

The following troubleshooting tips support the most common issues. For additional assistance, please contact info@easypro.com or 800-448-3873.

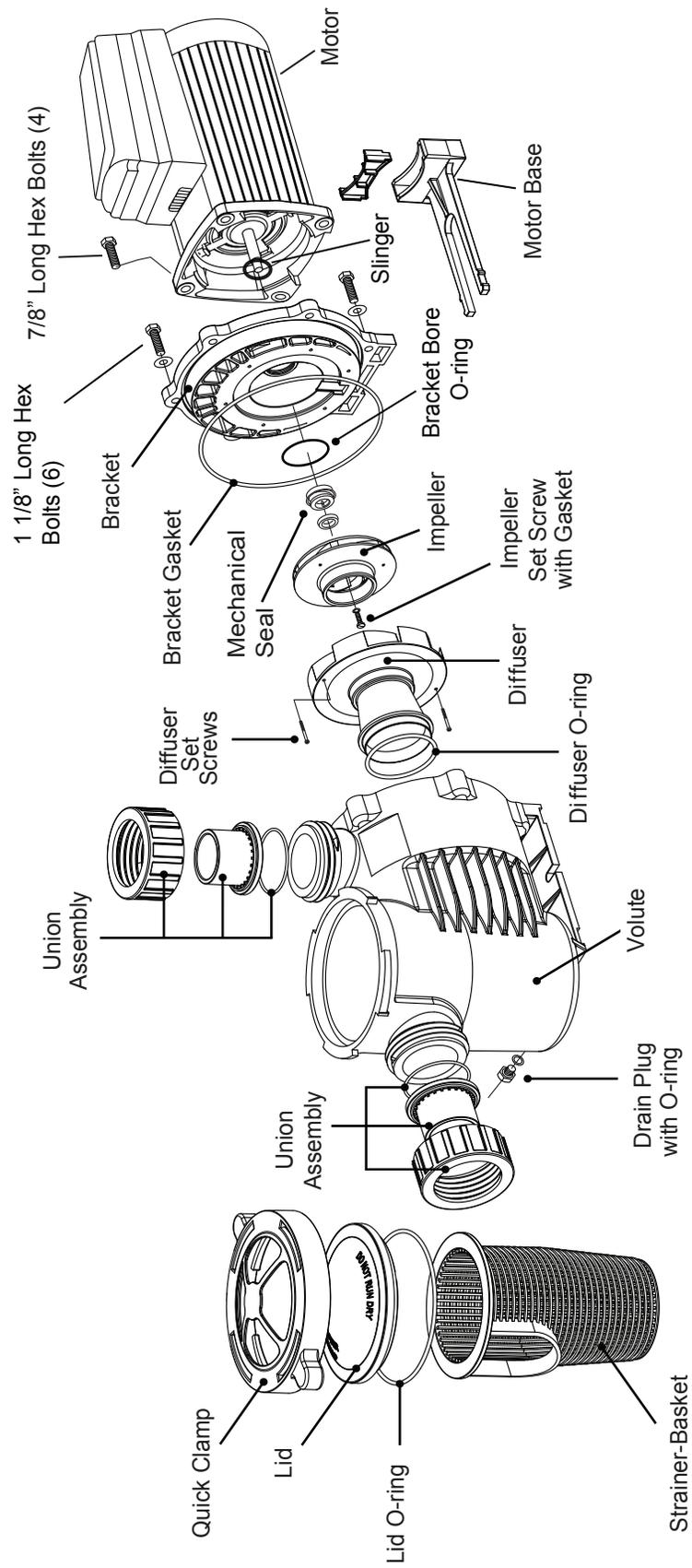
PROBLEM	KNOWN ISSUE	TRY THIS
Pump is not priming	No water in strainer pot	<p>Fill strainer pot with water and close lid.</p> <p>Ensure plumbing valves are open.</p>
	Low water in the strainer pot	<p>Check basket to make sure seated correctly and reinstall lid.</p> <p>Check lid for cracks and lid oring for flat spots or cracking.</p> <p>Check intake and discharge union fittings for cracks or loose connection. Replace or tighten. Connections must be airtight.</p>
Motor is not turning	Circuit breaker has tripped or has no power	<p>Reset circuit breaker and/or GFCI.</p> <p>Check electric supply to verify power supply is present. Test a secondary location if needed.</p> <p>Capacitor failure. This may be tested. Call for details.</p> <p>Bearing seized. Rotate motor shaft by hand to test. If shaft does not freely spin, replace bearings.</p>
Low flow	Water flow has slowed or is intermittent	<p>Clean filter basket of debris.</p> <p>Check for impeller clog. See disassembly instructions or call for details.</p> <p>Check for leaks in volute housing, lid and union connections.</p> <p>Check for obstructions in plumbing and clear if found.</p>
Motor overheating	Seems overly hot and is shutting down or shutting off and on intermittently	<p>Possible incorrect wiring. Have an electrician test.</p> <p>Test breaker. Replace if needed.</p> <p>Increase air flow if restricted.</p> <p>If pump is located in direct sunlight, try providing a properly vented shade covering.</p>
Pump is leaking	Water leaking between motor and pump housing	<p>Replace mechanical seal and bracket o-ring.</p> <p>Inspect brass inserts in volute housing by checking for loose fit of the six 1 1/8" bolts. Tighten or replace.</p>
	Water leaking at lid or union	<p>Check lid or union nut for cracks. Replace if needed.</p> <p>Check lid or union orings for cracking or flat spots. Replace if needed.</p>

Troubleshooting

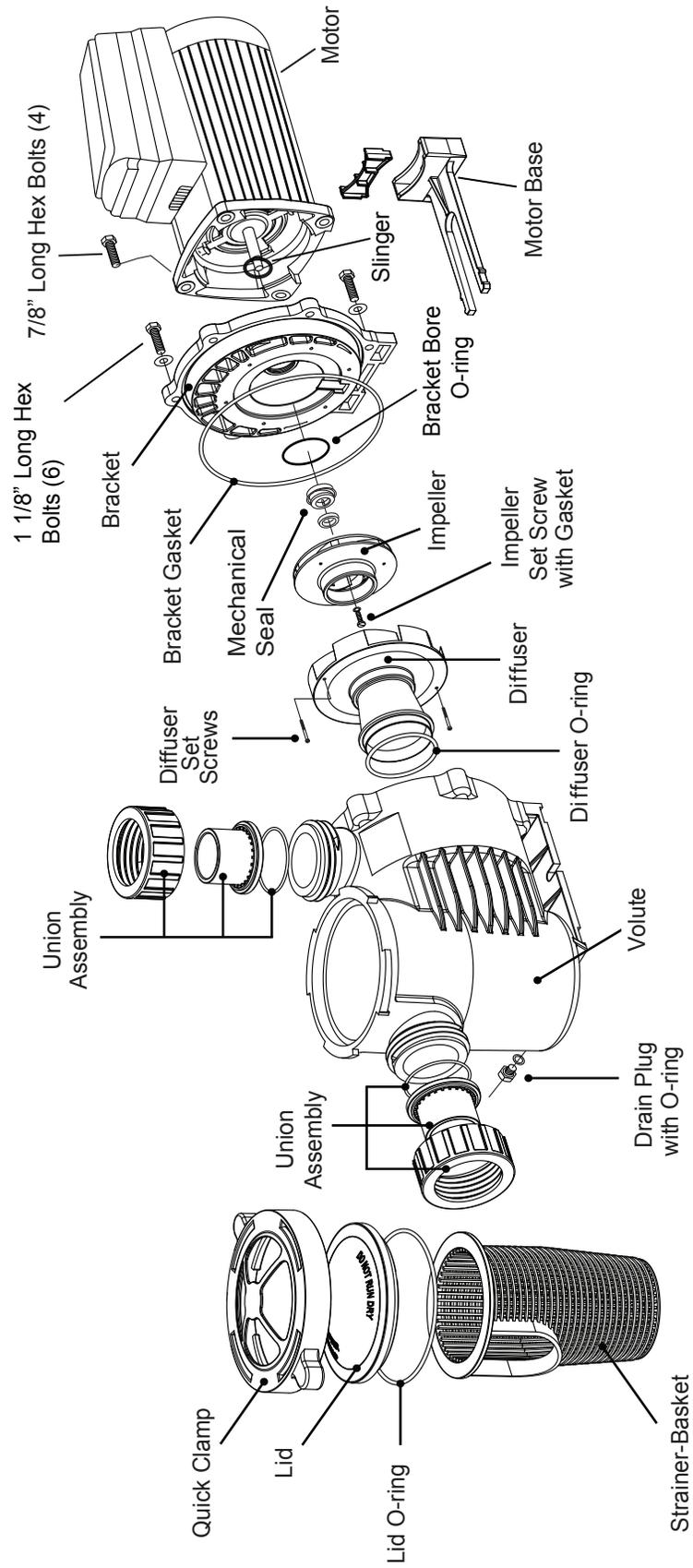
The following troubleshooting tips support the most common issues. For additional assistance, please contact info@easypro.com or 800-448-3873.

PROBLEM	KNOWN ISSUE	TRY THIS
Motor fails to start.	Incorrect voltage	Verify the motor voltage matches nameplate. Check the circuit breaker for accidental shutoff. Verify connection and electrical connection secured.
Motor stalls during operation	Motor overloaded	With electrical power disconnected, verify motor rotates.
	Low voltage	Verify motor voltage under load to connection terminals. Voltage should match nameplate.
	Tripping breaker	Power interruption indicates an overload to the circuit beyond the breaker rating. Call an electrician for testing.
Motor vibrates or is excessively noisy	Motor base	Verify that the motor base is not cracked and be sure mounting bolts are securely tightened.
	Pump	Turn power off at the source. Check the pump to ensure it is properly connected to the motor shaft. Check for impeller damage. Check for obstructions inside pump.
Motor not operating correctly.	Power supply	Check supply line voltage.
Motor does not start	Over or under voltage	Check supply line voltage.
Error Codes see motor manual for details		

Parts



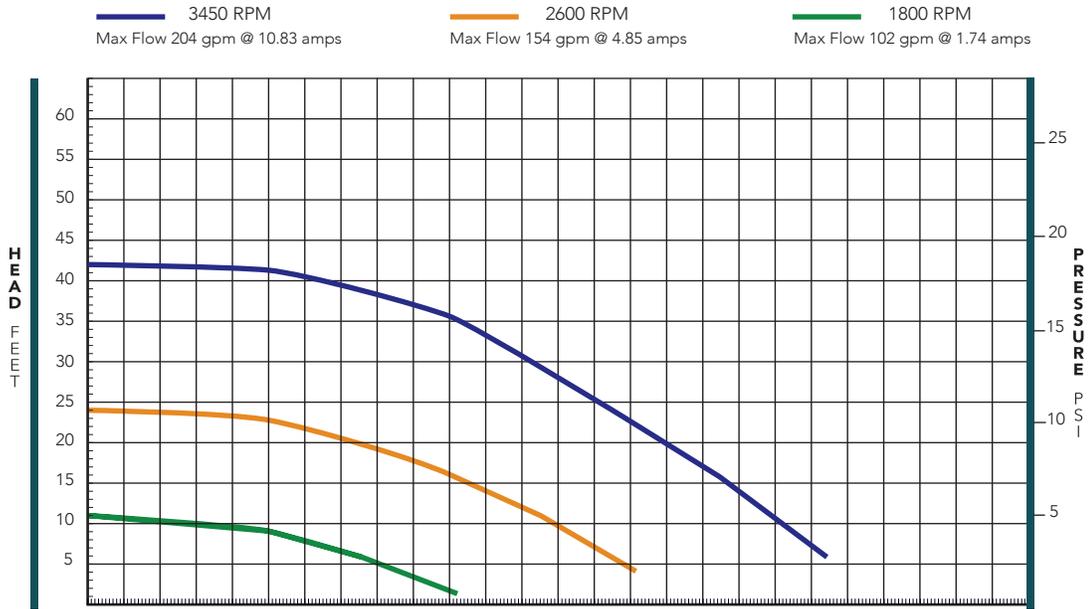
Parts



Performance Data

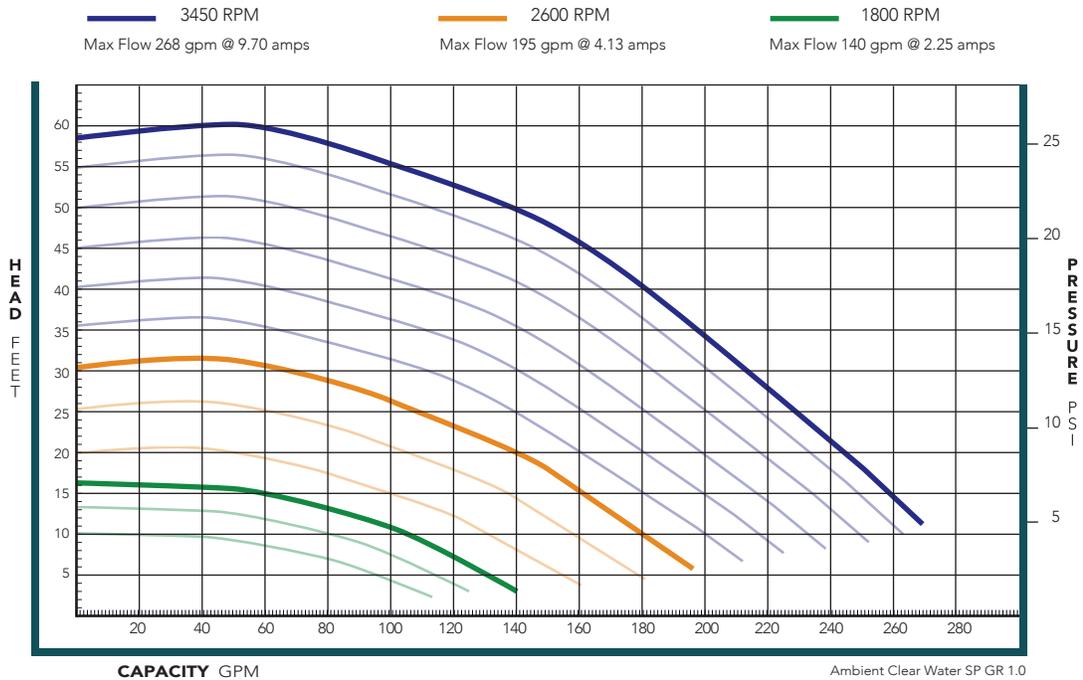
SPVS165

Impeller: AP3/4L Trim: 3.80" Db: 61-64
 Horsepower: 1.65 RPM: 3450-1800 Hz: 60
 V: 115 SFA: N/A ENC: TEFC
 Date: 7-22-20 # 728



SPVS270

Impeller: A3/4L Trim: 4.225" Db: 65-68
 Horsepower: 2.7 RPM: 1800-3450 Hz: 60
 V: 230 SFA: N/A ENC: TEFC M: N
 Date: 6-17-20 #726



Limited Warranty

EasyPro Pond Products ("EasyPro") warrants to the purchaser that this product ("Product") will be free from any mechanical or material defects for a period of 18 months from the date of purchase. EasyPro specifically does not guarantee chemical compatibility, and expressly does not warrant units from any problems caused by chemical attack or failure due to incompatibility of fluid being pumped with pump materials of construction. This warranty only covers properly installed and maintained Products sold by authorized EasyPro Sellers who are subject to and follow EasyPro's quality control standards. Please note that because EasyPro is unable to control the quality of Products sold by unauthorized sellers, unless otherwise prohibited by law, this warranty does not cover Products purchased from unauthorized sellers.

This warranty does not cover normal wear and tear, nor any deterioration suffered through overloading, improper use, negligence, improper installation, acts of God or accident. If the motor is damaged by dirt, moisture, foreign matter or corrosion it is not covered by the warranty.

Similarly, any modification made by the purchaser to the Product will cause the warranty to be null and void. This warranty does not cover any cost associated with the installation or removal of the Product subject to a warranty claim.

All returned items will be inspected to determine cause of failure before a warranty claim is approved.

The exclusive remedies provided hereunder shall, upon EasyPro's inspection and option, be either repair or replacement of the Product or parts covered under this warranty.

Making a Claim: A Return Authorization ("RA") number must first be obtained by calling EasyPro at 800-448-3873 or via email at warranty@easypro.com. It is the purchaser's responsibility to pay the return shipping charges. Be sure to include the RA number, original receipt (in the form of an invoice or sales receipt), your name, your return address and your phone number inside of the package. No warranty claims will be honored without the original receipt that shows that your purchase was made from an Authorized EasyPro Seller. Ensure the product is properly packaged and insured for the replacement value. Damage due to improper packaging is the responsibility of the sender.

ALL OTHER EXPRESS OR IMPLIED WARRANTIES INCLUDING MERCHANTABILITY OF FITNESS FOR A PARTICULAR PURPOSE ARE HEREBY LIMITED IN DURATION TO THE DURATION OF THE WARRANTY AS DESCRIBED ABOVE. Some States do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you.

EasyPro shall not be held liable for any damages caused by defective components or materials of this Product; or for loss incurred because of the interruption of service; or any consequential/incidental damages and expenses arising from the production, sale, use or misuse of this Product. Some States do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

EasyPro shall not be held liable for any loss of fish, plants or any other livestock as a result of any failure or defect of this Product. This warranty gives you specific legal rights, and you may also have other rights that vary from State to State.

Please keep a record of the following: Model Number, Serial Number and a copy of your receipt.



800-448-3873 www.EasyPro.com